

VIKING®

"Brave The Elements"®



**2009-2010
RECREATIONAL/INDUSTRIAL/SAFETY**

INDEX

Recreational Outerwear (1 - 6)

Industrial Outerwear
& (7-18)
Safety Outerwear

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Since 1920 “Viking” wet weather gear has set the standard for quality in keeping workers safe, dry and comfortable. “Viking” brand products are market leaders in industrial rainwear, safety mining/forestry boots and specialty work gloves. Now the Viking heritage has been extended into a broad selection of everyday high-tech, fashionable outerwear. Wear “Viking” gear for all your job or recreation activities, enjoy your comfort and 100% waterproof guarantee!





VIKING[®]

"Brave The Elements"[®]

73373

Thermo

Max-Grip



"Brave The Elements"®

RECREATIONAL OUTERWEAR

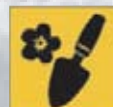
Hi - Tech & Light - Weight Fabric, Fashionable and Comfortable Design

100% Waterproof, Windproof & Machine Washable

All Seams Double Sewn, Taped and Heat Sealed

Fit and Function for a Changing Climate

14" Embroidery Access Zips





TRI-ZONE

Jacket & Pant Features: (Men's)

- Hi-Tech Polyester/PVC shell & taffeta lining
- Underarm & back zipper vents
- Hood snaps off or stuffs into fleece collar
- Toggled waist and hem, velcro cuff
- 0.25" safety reflective piping front and back
- Nine large zippered pockets
- Articulated elbows and knees
- Two-way side zippers on pants, with 60gm polyfill insulation

Available in XS - 4XL



848BCHO
Canada



848BTT



848CB



848BB



848P

TRI-ZONE 3 IN 1 STYLING
 Warm fleece lined parka for winter
 Cozy zip out fleece jacket for summer
 100% waterproof shell for spring and fall



Jacket & Pant Features: (Women's)

- Hi-Tech Polyester/PU shell & taffeta lining
- Underarm & back zipper vents
- Fleece lined collar and snap off hood
- Safety reflective piping front and back
- Eight storage pockets
- Adjustable hem, wrists and pant cuffs
- Articulated elbows and knees
- Two-way full side zippers on pants, with 60 gm polyfill insulation

Available in S - 2XL, Some Colours - 3XL



877BK



877GDG



877DRR

CREEKSIDE TRI-ZONE



878P



877IB

TRI-ZONE UNIFORM



848BK



848N

Jacket & Pant Features:

- Hi-Tech Polyester/PVC shell
- Underarm & back zipper vents
- Hood snaps off or stuffs into fleece collar
- Toggled waist and hem, velcro cuff
- 0.75" Safety reflective piping front and back
- Seven large zippered pockets
- Articulated elbows and knees

Available in XS - 4XL (2XS, 5XL Booking Only)



TEMPEST II

838CR



838PZ



Full zip

Jacket & Pant Features: (Men's)

- Hi-Tech Polyester/PVC shell & Taffeta lining
- Hood snaps off or folds into fleece collar
- Adjustable waist, hem and wrists
- Safety reflective piping front and back
- Five large pockets, inside cell/MP3 pocket
- Articulated elbows and knees
- Pit ventilation zips
- Full two way covered side zippers on pants
- Adjustable waist and pant cuffs, Zip fly access

Available in XS-4XL, 838CB in 5XL



838CB



838CN



838CC



838CG
USA

CREEKSIDE

868PZ



867GDG



Jacket & Pant Features: (Women's)

- Hi-Tech Polyester/PU shell & taffeta lining
- Pit zips, fleece lined collar and snap off hood
- Safety reflective piping front and back
- Five large zippered pockets
- Adjustable hem, wrists and pant cuffs
- Articulated elbows and knees
- Two-way full side zippers on pants

Available in S-2XL



867PDG



867BK



867IB

TEMPEST 210D

848BWBY



CANADA

839BHP



Jacket & Pant Features:

- 210D ripstop Nylon shell & taffeta/mesh lining
- Underarm vents
- Hood snaps off or folds into fleece collar
- Adjustable waist, hem and wrists
- Safety reflective piping front and back
- Five large zippered pockets
- Articulated elbows and knees
- Two-way full side zippers on pants, with detachable bib

Available in S-3XL



Jacket Features:

- Waterproof/breathable technical Trilobal Polyester/ PU shell
- Technical Micro mesh lining
- Underarm zipper vents
- Adjustable storm hood
- Waterproof zippers
- Curved front zipper on women's jacket
- Three large pockets

Available in S-3XL



Women



Men

Jacket Features:

- Polyester/PVC shell on shoulders & elbows
- Non-pill black fleece & taffeta lined sleeves
- 14" embroidery access zip inside
- Two large pockets
- YKK zipper is compatible with Tri-Zone zippers

Available in S-3XL, 402NB in XS - 3XL

Snow Pants Features: (Men's)

- 210D Nylon/PVC shell & 220gm polyfill insulation
- Elastic suspenders with adjustable buckle
- Fly access
- Zip storage pocket
- #SNBM-R - Canada only

Available in M-2XL

ALPINE

INTRODUCING



Women



Men

TEMPEST FLEECE JACKET



402NB



402CHB

SNOW BIB

CANADA

Good to -40°C





TORRENT

828N



828P



Jacket & Pant Features:

- Polyester/PVC shell & mesh lining
- Hood folds into collar
- Adjustable waist, hem and cuffs
- Safety reflective piping on front and back
- Two large pockets, inside cell/MP3 pocket
- Articulated knees
- Boot access zipper on pants



828BB
Canada



828BK

Available in XS-3XL

B.T. ELEMENTS

(UNISEX)

NEW

240W



240D



Jacket Features:

- Polyester/PVC shell & full mesh lining
- Vented back
- Drawstring adjustable hood
- Two large pockets
- Elastic storm cuffs
- Coordinated colour zipper and mesh lining

Available in S-3XL

240B Available in XXS-3XL



240Y



240B

CHINOOK

818CB

CANADA



Jacket & Pant Features:

- 100% Nylon with PVC Coating & part mesh lining
- Adjustable hood, waist and cuffs
- Safety reflective piping front and back
- Four large pockets
- Sold as a suit - Pant color matches jacket shoulder

Available in S-3XL



818NPB





Jacket Features: (Men's)

- Stuffable into front left pocket
- Ultra light Nylon/PU shell
- Multi back vents & full mesh lining
- Hood tucks away into micro-fleece collar
- Adjustable hem and velcro cuffs
- Safety reflective piping front and back
- Two large pockets and inside cell pocket

Available in S-3XL, 910N in XS-3XL



WINDIGO

Stuffable



Stuffed Format



910CSB



910CR

Pant Features: (Men's)

- 2 zippered pockets and one back storage pocket
- Stuffable into front left pocket
- Boot zip entry on lower leg
- Fully lined for comfort and ventilation
- Wide elastic waist with drawstring

Available in S-3XL



Stuffed Format



910PC

Stuffable



910PN

Jacket & Pant Features: (Women's)

- Stuffable into front left pocket
- Ultra light Nylon/PU shell
- Multi back vents & full mesh lining
- Hood tucks away into micro-fleece collar
- Adjustable hem, wrists and cuffs
- Safety reflective piping front and back
- Two large pockets and inside cell pocket
- Velcro boot zip on pants

Available in S-2XL



New

920SB

920BK

WINDIGO

Stuffable



Stuffed Format



920HB



920P



"Brave The Elements"®

INDUSTRIAL OUTERWEAR

100% WATERPROOF, WINDPROOF & MACHINE WASHABLE

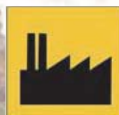
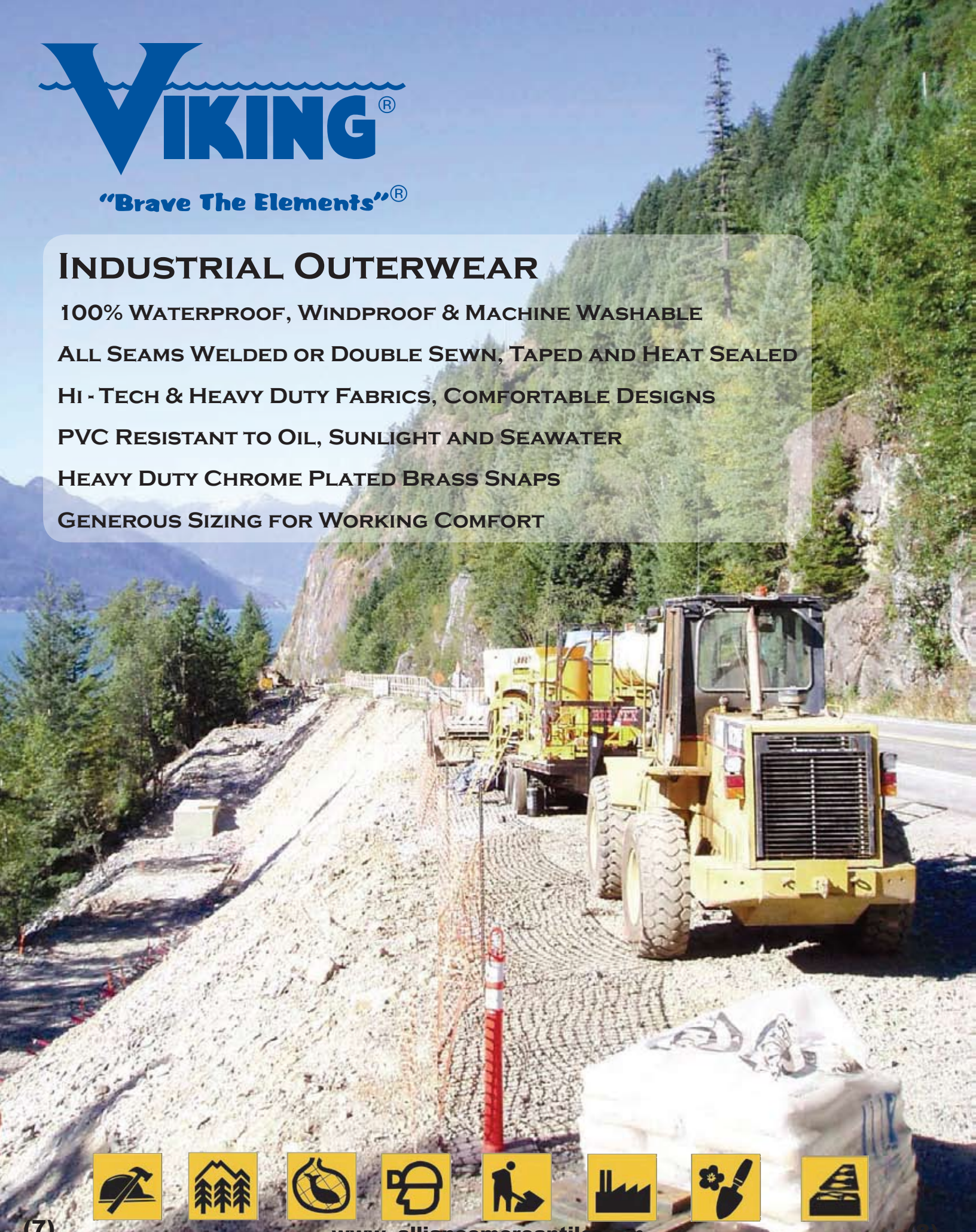
ALL SEAMS WELDED OR DOUBLE SEWN, TAPED AND HEAT SEALED

HI-TECH & HEAVY DUTY FABRICS, COMFORTABLE DESIGNS

PVC RESISTANT TO OIL, SUNLIGHT AND SEAWATER

HEAVY DUTY CHROME PLATED BRASS SNAPS

GENEROUS SIZING FOR WORKING COMFORT



VIKING®

"Brave The Elements"®

2012 RECREATIONAL INDUSTRIAL SAFETY

Viking: Industrial Outwear

100% Waterproof, Windproof & Machine Washable

All seams welded or double sewn, taped and heat sealed

Hi-Tech & Heavy Duty Fabrics, Comfortable Designs

PVC Resistant to oil, sunlight and seawater

Heavy Duty chrome plated brass snaps

Generous sizing for working comfort

BRISTOL BAY Extra Heavy Duty Rainwear

Premium .75mm pvc outer with cotton twill lining

Adjustable neoprene storm cuff

Large visored hood with drawstring

Heavy duty suspenders with quick release

Heavy duty chrome plated brass snaps


100% waterproof and machine washable


Jacket attached hood

 #8125J salmon orange

 #7125J green

Bristol Bay Bib Pant

 #8110P salmon orange

 #7110P green

Available size: Small - 3 XLarge



JOURNEYMAN series


Premium .45mm pvc/polyester material


Treated for oil resistance and flexibility

Heavy duty chrome plated brass snaps

Heavy duty elastic suspenders on bib pants


Jacket attached hood


 #5125J yellow


 #4125J green

 #6125J White

Journeyman Bib Pant

 #5110P yellow

 #4110P green

 #6110P white

Available size: Small - 4 XLarge



VIKING®
"Brave The Elements"®



Jacket & Pant Features:

- MIK #35100 .30mm PVC/Polyester/PVC material
- Non-conductive ESR nylon snaps
- Cotton corduroy collar
- Adjustable pant waist, suspenders & hood
- Adjustable pant cuff opening
- Two large pockets
- Hood included

Available in S - 3XL

OPEN ROAD LIGHT INDUSTRIAL



35100

Hood

Jacket, Long Coat & Pant Features:

- Premium .35mm PVC/Polyester/PVC material
- Cotton corduroy collar
- Multi cooling vents
- Durable chrome plated brass snaps
- Adjustable hood, waist panel & suspenders
- Generous bib sizing
- Sold as a 3 piece suit
- #2110G - Forest Green color
- #2337 long coat, .35mm PVC/Polyester/PVC material

Available in S - 3XL

VIKING HANDYMAN



2337

(Canada)

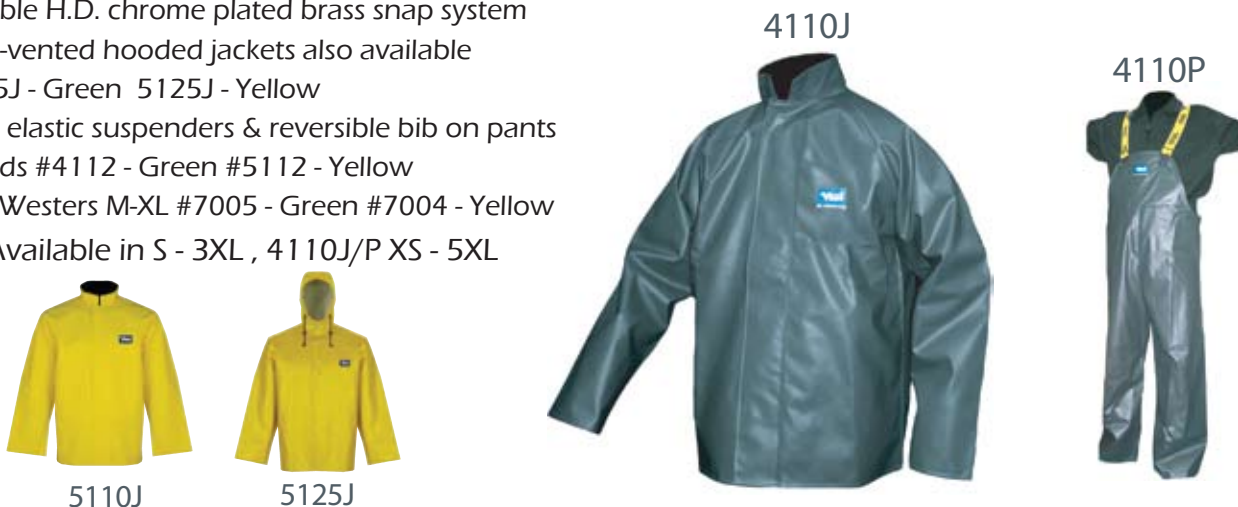
2110Y

Jacket & Pant Features:

- Premium .45mm PVC/Polyester material
- Material treated for oil resistance & flexibility
- Multi cooling vents
- Double H.D. chrome plated brass snap system
- Non-vented hooded jackets also available
4125J - Green 5125J - Yellow
- H.D. elastic suspenders & reversible bib on pants
- Hoods #4112 - Green #5112 - Yellow
- Sou'Westers M-XL #7005 - Green #7004 - Yellow

Available in S - 3XL , 4110J/P XS - 5XL

JOURNEYMAN 4110/5110



4110J

4110P

5110J

5125J

All resistant to Sunlight and Seawater



HI VIZ PVC RAINWEAR

6310J



6310P



Jacket & Pant Features:

- Premium 0.45mm PVC/Polyester/PVC material with Flame Retardant (FR) treatment
- Fully compliant with CSA Z96 Class 1, Level FR
- 2" FR treated reflective tape
- Resistant to motor oil, diesel, chemicals, animal fat and fish oil
- Nylon snap closure system & Heavy Duty suspenders meet Electric Shock Resistance standards
- Back vents and cotton corduroy collar
- Hood – 6310H sold separately
- Reversible bib and elastic suspenders on pants
- Large zip pocket and pen holder behind bib

Available in S-4XL

NORSEMAN

3125J



CANADA

3110P



Jacket & Pant Features:

- .45mm PVC/Polyester/PVC flexible fabric
- Treated for motor/fish oil resistance
- Adjustable waist panel
- H.D. elastic suspenders & reversible bib
- Large zip pocket & pen holder behind bib

Available in S-3XL

BRISTOL BAY

7125J



7110P



Jacket & Pant Features:

- H.D. .75mm PVC/Cotton twill material
- Neoprene storm cuffs & multi vents
- Adjustable waist panel
- H.D. elastic suspenders & reversible bib design
- Oxford Nylon layer welded on bib

Available in S-3XL



8125J
USA



8110P
USA

Heavy Duty Industrial Outerwear



Jacket & Pant Features:

- 210D ripstop Nylon material
- Multi front and back vents
- Adjustable wrists & cuffs
- Cotton corduroy collar
- Two large pockets
- Hood doubles as stuff pouch
- Sold as a 3 piece suit



Jacket & Pant Features:

- H.D. 420D Nylon hooded shell & full mesh lining
- Large vents front and back
- Safety reflective piping
- Large storm flap & fleece collar
- Durable bronze plated brass snaps
- Pants fully lined and feature boot zips
- Detachable bib design with H.D. elastic suspenders

Available in S-4XL, (5XL booking only)
 3307J & 3307P, Available in S-3XL, (4XL booking only)



Jacket & Pant Features:

- **NEW** H.D. 300D **Trilobal** Ripstop Polyester material
- Re-engineered to eliminate dye bleeding while maintaining high tensile Ripstop feature
- Resistant to abrasion, puncture, rips and snags
- Flexible in sub-zero conditions
- Multi-vented and full mesh lining
- Two front pockets & chest cell pocket
- Hood #3010H - sold separately
- Removable bib & boot zip on pants

Available in S-4XL

RIP STOP 210D



JOURNEYMAN 420D



JOURNEYMAN 3010





SAFETY MAXX 150

Waterproof

Orange 6325PO Green 6325PG



Safety Jacket & Pants Features:

- 150D Polyester/PU waterproof material
- Fully compliant with CSA Z96-02 Class 2, Level 2. Becomes CSA Class 3 when worn as a suit
- Fully compliant with ANSI/ISEA 107-2004 Class 3, Level 2 on the jacket; Class E on the bib pants.
- 2" **3M Scotchlite**™ Reflective Material in 4" WCB/ Worksafe/DOT configuration
- Multi front and back vents
- Adjustable wrists & cuffs
- Hood stuffs into cotton corduroy lined collar

Available in S-3XL

HI VIZ LONG COAT WITH HOOD 150D

Waterproof

6326JG



Back View

Safety Jacket & Pants Features:

- 150D Polyester/PU waterproof material
- Fully compliant with CSA Z96-02 Class 3, Level 2
- Fully compliant with ANSI/ISEA 107-2004 Class 3, Level 2
- 2" **3M Scotchlite**™ Reflective Material in 4" WCB/ Worksafe/DOT configuration
- Double sewn, taped and heat sealed seams
- Multi front and back vents for breathability
- Adjustable wrists & cuffs
- Long coat features slit lower back with snaps

Available in S-3XL Green Only



Jacket & Pant Features:

- H.D. 300D Polyester/PVC material
- Fully compliant with CSA Z96-02 Class 2, Level 2. Becomes CSA Class 3 when worn as a suit.
- Fully compliant with ANSI/ISEA 107-2004 Class 3, Level 2 on the jacket; Class E on the bib pants.
- 2" **3M Scotchlite™** Reflective Material in 4" WCB/ Worksafe/DOT configuration
- Resistant to abrasion, puncture, rips and snags
- Flexible in sub-zero conditions
- Multi-vented and fully lined
- Two front pockets & chest cell pocket
- Hood #6330HO, 6330HG - sold separately
- Removable bib with inside zipper pockets, H.D. suspenders & boot zip on pants

Available in Orange: Jackets S-4XL, Bib pants S-3XL
 Available in Green: Jackets XS-4XL, Bib pants XS-3XL

JOURNEYMAN 300D SAFETY

Waterproof

6330PO 6330PG



Jacket & Pant Features:

- 3 in 1 All season Safety design
- H.D. 300D Polyester/PVC material & 260 gr. premium Polyester inner safety jacket
- Fully compliant with CSA Z96-02 Class 2, Level 2. Becomes CSA Class 3 when worn as a suit.
- Fully compliant with ANSI/ISEA 107-2004 Class 3, Level 2 on the jacket; Class E on the bib pants.
- 2" **3M Scotchlite™** Reflective Material in 4" WCB/ DOT Configuration on Jacket shell, Inner Jacket and Pants
- Resistant to abrasion, puncture, rips and snags
- Flexible in sub-zero conditions
- Pit zips provide breathability
- Two front pockets and chest cell pocket
- Hood #6330HO, 6330HG - sold separately
- Removable bib with inside zipper pockets, H.D. suspenders & boot zip on pants

Available in Orange Jackets S-4XL, Bib pants S-3XL
 Available in Green Jackets XS-4XL, Bib pants XS-3XL

JOURNEYMAN 3 IN 1 SAFETY

JACKET

INSULATED BIB PANTS

3 in 1 Jacket 6400JO - Orange

Pants 6400PO - Orange



← Inner Jacket

Waterproof

3 in 1 Jacket 6400JG - Green

Pants 6400PG - Green



← Inner Jacket



JOURNEYMAN SAFETY T-SHIRTS

60050



6005G



Safety T-shirt Features:

- Premium soft polyester mesh fabric in fluorescent CSA colours
 - Fully compliant with CSA Z96-02 Class 2, Level 2. Becomes CSA Class 3 in combination with right model arm and leg bands.
 - Fully compliant with ANSI/ISEA 107-2004 Class 2, Level 2.
 - 2" **3M Scotchlite™** Reflective Material in 4" WCB/ Worksafe/DOT configuration
 - Left chest velcro sealed cell phone pocket and pen slot
 - Clip on straps on both chests for radio phone
- Available in sizes S-3XL

SAFETY T-SHIRTS

60060



6006G



Safety T-shirt Features:

- New non-transparent, double layer premium mesh polyester material, soft and breathable
 - Fully compliant with CSA Z96-02 Class 2, Level 2. Becomes CSA Class 3 in combination with right model arm and leg bands.
 - Fully compliant with ANSI/ISEA 107-2004 Class 2, Level 2.
 - 2" **3M Scotchlite™** Reflective Material in 4" WCB / Worksafe/DOT configuration
 - Left chest velcro sealed cell phone pocket and pen slot
 - Clip on straps on both chests for radio phone
- Available in sizes S-3XL

LONG SLEEVE SHIRT

60100



6010G



Safety Long Sleeve Shirt Features:

- Premium soft polyester solid fabric in fluorescent CSA colours
 - Fully compliant with CSA Z96-02 Class 2, Level 2. Becomes CSA Class 3 when worn with Viking ankle / Arm bands
 - Fully compliant with ANSI/ISEA 107-2004 Class 3, Level 2
 - 2" **3M Scotchlite™** Reflective Material in 4" WCB/Worksafe/ DOT configuration
 - Left chest velcro sealed cell phone pocket & pen slot
 - Clip on straps on both chests for radio phone
- Available in sizes S-3XL



Safety Vest Features:

- 6115G/6115O Polyester mesh Tape configuration meets WCB requirements
- 4" DM reflective tape
- Safety D ring slot access
- 5 point velcro tear away design and four front pockets

Fit - All adjustable sizing

Safety Vest Features:

- 6135G / 6135O Breathable solid polyester material
Fit - All and XXL oversize; Fits over most jackets
- 6125G / 6125O soft mesh reverse Polyester vests
- Fully compliant with CSA Z96-02 Class 2, Level 2. Becomes CSA Class 3 in combination with right model arm and leg bands
- Fully compliant with ANSI/ISEA 107-2004 Class 2 Level 2
- 2" **3M Scotchlite**™ Reflective Material in 4" WCB/ Worksafe/DOT configuration
- Safety D ring slot access
- 5 point velcro tear away design
- Four front pockets

Fit - All adjustable sizing



6125O Mesh



6125G Mesh

Safety Vest Features:

- HD polyester fluorescent coloured Soft - Text material
- Fully compliant with CSA Z96-02 Class 2, Level 2. Becomes CSA Class 3 in combination with right model arm and leg bands.
- Fully compliant with ANSI/ISEA 107-2004 Class 2, Level 2
- 2" **3M Scotchlite**™ Reflective Material in 4" WCB/ Worksafe/DOT configuration
- Safety D ring slot access
- Survey tape dispenser grommets on lower front pockets
- Large pack zip pocket across entire back area
- 8 velcro sealed pockets plus 1 cell/radio phone sealed pouch and 4 other pockets
- Mesh underarm cooling ventilation panels

Available in S-3XL

Safety Reflective Strips Meet WCB Standards

www.alliancemercentile.com

OPEN ROAD SAFETY VEST

6115O



6115G



VIKING SAFETY VEST

6135O Solid



6135G Solid



SURVEYOR SAFETY VEST

6195O



6195G





SAFETY HOODIE

6420JO



6420JG



Safety Hoodie Features:

- Warm 260 gm/m Polyester quick dry.
- Fully compliant with CSA Z96-02 Class 2, Level 2. Becomes CSA Class 3 when worn with Viking Ankle bands
- Fully compliant with ANSI/ISEA 107-2004 Class 3, Level 2
- 2" **3M Scotchlite**® Reflective Material in 4" WCB/ Worksafe/DOT configuration
- Chest Cell phone pocket and clip on radio phone straps
- Warm full size drawstring hood
- Taffeta lined sleeves
- Two large pockets

Available in sizes S-3XL

SAFETY MAXX ADJUSTABLES

Wrister 14" adjustable



6185WO - Orange
6185WG - Green

Ankler 18" adjustable



6185AG - Green
6185AO - Orange

Features:

- 2" **3M Scotchlite**® Reflective Material tape CSA Z96-02, ANSI/ISEA ankle and wrist bands in 4" wide configuration.
- Can be worn for high visibility in combination with Safety Jackets, Vests and T-shirts that when combined meets Class 2 or Class 3 CSA standards.
- Comfortable Polyester quick dry design
- Fit - All adjustable sizing

Arm/Ankle Universal Band 16" adjustable



6175AG - Green

Safety Reflective Stripes Meet WCB Standards

Professional

VIKING[®]

BUILT TO LAST

WATERPROOF, RUGGED CONSTRUCTION, EXCEPTIONAL QUALITY STANDARDS, DURABILITY, AND COMFORT HAVE DEFINED VIKING WORK WEAR AS THE CHOICE BRAND FOR THOSE WHO WORK AND PLAY OUTDOORS. THE THOR 600D SERIES WAS DESIGNED FOR THE HARSH ENVIRONMENT OF WORK SITES, FOR WORKERS IN OCCUPATIONS AND WORK ENVIRONMENTS THAT REQUIRE WATERPROOF, DURABLE, YET FLEXIBLE PROTECTION. THE 600 DENIER POLYESTER/ PU COATED CONSTRUCTION IS DESIGNED TO SURVIVE THE TOUGHEST OF WORKDAYS, ULTRA TOUGH RIP STOP MATERIAL AND TRIPLE SEWN SEAM CONSTRUCTION PROVIDE EXCEPTIONAL RESISTANCE TO ABRASION, PUNCTURES AND TEARS. ARTICULATED JOINTS DELIVER ADDED COMFORT, AND OUR V-TECH WATERPROOF/ BREATHABLE TECHNOLOGY KEEPS YOU COMFORTABLE AND DRY, ALLOWS BODY HEAT VAPOR TO ESCAPE WHILE PREVENTING WATER DROPLETS FROM PASSING THROUGH THE GARMENT. YOU DON'T NEED TO TRADE COMFORT FOR DURABILITY; THOR 600D SERIES IS AS TOUGH AS THEY COME. IT DELIVERS THE PROTECTION YOU WILL NEED WHILE PROVIDING THE COMFORT AND FUNCTIONALITY OF A WORKING GARMENT. WITH THE THOR 600D SERIES YOU WILL STAY DRY AND WARM.





BLACK 600D THOR POLYESTER SURVEYOR VEST

3995BK



Vest Features:

- Waterproof/breathable tough 600 Denier ripstop Polyester/PU construction material
- 4 inside Velcro sealed pockets
- Survey tape dispenser pockets with brass grommets
- 8 large Velcro sealed storage pockets
- Multi pen/marker/chalk and small ruler pockets
- Brass snaps with black caps
- Cell/radio pouch pockets
- Cell/radio clip on belts
- Safety D ring access slot
- 11" large ruler slot pocket
- 14" zip access to entire backpack pocket
- Mesh side vents

Available in S-3XL

HIVIS 600D POLYESTER SURVEYOR SAFETY VEST

3995G

3995O



Safety Vest Features:

- Waterproof/breathable tough 600 Denier ripstop polyester/PU construction
- Fully compliant with CSA Z96-02 Class 2, Level 2. Becomes CSA Class 3 in combination with right model arm and leg bands
- Fully compliant with ANSI/ISEA 107-2004 Class 2, Level 2.
- 2" **3M Scotchlite™** Reflective Material in 4" WCB/ Worksafe/DOT configuration
- 4 inside Velcro sealed pockets
- Survey tape dispenser pockets with brass grommets
- Mesh side vents
- 8 large Velcro sealed storage pockets
- Multi pen/marker/chalk and small ruler pockets
- Brass snaps with black caps
- Cell/radio pouch pockets
- Cell/radio clip on belts
- Safety D ring access slot
- 11" large ruler slot pocket
- 14" zip access to entire backpack pocket

Available in S-3XL

Safety Reflective Strips Meet WCB Standards

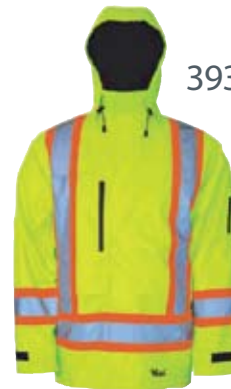


Jacket & Pant Features:

- Tough 600 Denier ripstop Polyester/PU construction material gives good abrasion, puncture, rip and snag resistance
- 600D "V-TECH" Waterproof/Breathable fabric
- Fully compliant with CSA Z96-02 Class 2, Level 2. Becomes CSA Class 3 when worn as a suit.
- Fully compliant with ANSI/ISEA 107-2004 Class 3, Level 2 on the jacket; Class E on the bib pants.
- 2" **3M Scotchlite** Reflective Material in 4" WCB/ Worksafe/DOT configuration
- Premium material is flexible even in sub-zero conditions.
- All seams triple stitched, taped and heat sealed for waterproof protection.
- Generous sizing for working comfort and ventilation
- Fully lined jackets with adjustable cuffs.
- Removable bib system allows conversion to waist pant format.
- Boot access zips
- Hoods sold separately 3930HO & 3930HG

Available in S-4XL

**HI-VIS 600D
POLYESTER JACKET & PANTS**



3930JG



3930JO

3930PG



3930PO



Jacket & Pant Features:

- 600D "V-TECH" Waterproof/Breathable fabric
- Pit ventilation zips
- Front & back vents plus full mesh lining
- Detachable hood with fleece collar
- Adjustable wrist and pant cuffs
- Safety reflective piping
- Five pockets on jacket
- Pant features full two-way side zippers
- Nine assorted size tool pockets on bib pants
- Extra tough ripstop & triple sewn construction
- Black 600D jacket & pants available in USA.

Available in S-3XL

THOR 600D

3900BW



**Waterproof
Breathable**

3900BWP





"Brave The Elements"®

INDUSTRIAL RUBBER FOOTWEAR

HAND BUILT PIECE BY PIECE 100% WATERPROOF NBR & NATURAL RUBBER

VULCANIZED FOR SUPERIOR STRENGTH AND FLEXIBILITY

LUG SOLES FEATURE ICE STUD RECEPTACLES

HI-TECH SAFETY PROTECTION

TORSIONAL STEEL SHANKS

COMFORT INSOLES

OIL CHEMICAL AND SLIP RESISTANT SOLES

UNISEX DESIGN - WOMEN'S FIT TWO SIZES UP





Boot Features:

- CSA/ANSI Class#1 steel toe & plate
- Heavy duty polyflex premium PVC compounded sole
- Scientifically formulated premium PVC compound
- Superior tensile strength and tear resistance
- Excellent durability and comfort
- Good for use in Excavation, Construction and Road Work

VW2-1 Available in 6-14

JOURNEYMAN PVC



Boot Features:

- CSA/ANSI Class#1 steel toe & plate
- 17.5% Nitrile PVC compounding on Sole & Shaft provides exceptional resistance to fuel, motor oil, and a broad range of chemicals - prevents fuel, oil and chemicals from migrating into the boots
- Excellent for use in Construction, Road Work and Oil Rigs

VW4-1 Available in 6-14

NITRI-DEX SAFETY PVC



Boot Features:

- CSA/ANSI class#1 steel toe & plate
- CERTIFIED TO: B/S/ EM 345-1, and PPE DIR 89/686/EEC conforms to EN ISO 20345
- Heel has energy absorbing Tunnel system, conforms to EN345 S5
- Chemical and Oil resistant vulcanized rubber sole for maximum grip, 30% better slip resistance than a PVC sole, and resistant to hot contact 300 °C.
- Chemical resistant compounded shaft
- Insole – Removable and Washable
- Resistant to over 87 chemicals

VW5-1 Available in 6-14



WORKMASTER HAZMAX





JOURNEYMAN - PU



VW87

VIKING Ultra Light Polyurethane Boots

Soft Compound



Boot Features:

- Advanced Extra Soft PU Compound
- CSA Class# 1 steel toe & plate
- Foamed PU waterproof construction
- Oil, chemical, manure & slip resistant lug sole
- Shock absorbent heel
- Cut-off line to make boot shorter
- Wide fit and kick-off spur
- Long life, tough wearing PU remains flexible to -30°C
- Washable, moisture absorbing and cold insulating insoles

VW87 Available in 6-14

ARCTIC - PU



VW89

Soft Compound



Boot Features:

- Advanced Extra Soft PU Compound
- CSA Class# 1 steel toe & plate
- Extra thick thermo insulating foamed PU provide protection to -40°C
- Oil, chemical, manure & slip resistant lug sole
- Wide fit and shock absorbent heel
- Extra-thick leg and sole for low temperature resistance
- Washable, moisture absorbing and cold insulating insoles

VW89 Available in 6-14

WORKMASTER DIELECTRIC



VW6-1

PROTECTIVE FOOTWEAR
CHAUSSURES DE PROTECTION



Boot Features:

- Withstand 20 KV 3 minutes with no damage
- Withstand 10KV for over 8 hours
- Sole will withstand 35KV 3 minutes with no damage
- DIELECTRIC boots contain 200 Joule Epoxy coated Steel Toe
- Kick off spur & Ankle Guard
- Extra shin protection
- Cut-off line to make boot shorter
- Lining is washable knitted NYLON (seamless)
- Fuel & Oil resistant vulcanized rubber sole for maximum grip, 30% better slip resistance than a PVC sole
- Improved cut resistance
- Resistant to hot contact 30 seconds, 300 °C

VW6-1 Available in 6-14

Insulating, Lightweight, Durable



Boot Features:

- **NEW** Snug Fit design and ergonomic orthotic insole, plus the optional felt insole to adjust fit
- Made of highly abrasion and chemical resistant synthetic rubbers
- High impact, abrasion, chemical, oil resistant nitrile lug sole
- Air-cushioned heel with achilles tendon, ankle and metatarsal protection
- CSA Z195-02 'Green Tree' chainsaw protection, CE Class 3 (highest) chainsaw resistant
- CSA Class #1 steel toe and plate
- CSA Omega – electric shock resistant – VW58-1
- VW59-1 Caulked sole

VW58-1 Available in 4 – 15 (VW59-1 in 4 – 14)



BUSHWHACKER



Boot Features:

- CSA Z 195-02 'Green Tree' chainsaw protection
- CSA Class#1 steel toe and plate
- CSA Omega - electric shock resistant - VW68 - 1
- CE Class 3 (highest) chainsaw resistant
- NBR rubber boot with cotton canvas lining
- Nitrile oil, chemical & slip resistant lug sole
- Achilles tendon, ankle and metatarsal protection
- Rubber lace collar with safety reflective stripe
- VW69-1 - Caulked sole

VW68 - 1/VW69-1 Available in 5-15



TIMBERWOLF



Boot Features:

- CSA Z 195-02 'Green Tree' chainsaw protection
- CSA Class#1 steel toe & plate
- CSA Omega - electric shock resistant - VW78-1
- CE class 3 (highest) chainsaw resistant
- Leather top, rubber bottom & cotton canvas lining
- Nitrile oil, chemical & slip resistant lug sole
- Achilles tendon & metatarsal protection
- VW79 - Caulked sole, CSA Class#1 steel toe only
- Made in Canada

VW78-1 Available in 6 - 13 (VW79 in 6-14)



BLACK TUSK





MINER 49ER

VW49 (14")



VW49T (16")



Boot Features:

- **NEW** Snug Fit design and ergonomic orthotic insole, plus the optional felt insole to adjust fit
- ASTM MT/75 metatarsal protection
- CSA Class#1 steel toe and plate
- CSA Omega - electric shock resistant
- NBR rubber boot with cotton canvas lining
- Nitrile oil, chemical & slip resistant lug sole
- Achilles tendon & ankle protection
- VW49 - 14" Tall, hang up holes on sides
- VW49T - 16" Tall

VW49 Available in 5-15 (VW49T in 6-13)



ERICSEN

VW76



Boot Features:

- CSA Class#1 steel toe
- Leather top, rubber bottom & cotton canvas lining
- Nitrile oil, chemical & slip resistant lug sole
- Reinforced heel area
- Nylon cut resistant protection in shin and toe area
- CSA Omega - electric shock resistant
- Made in Canada

VW76 Available in 6-13



JOURNEYMAN

VW8-3



Boot Features:

- CSA Class#1 steel toe and plate
- CSA Omega - electric shock resistant
- Extra layers of rubber metatarsal protection
- NBR rubber boot with cotton canvas lining
- Slip resistant self cleaning lug sole

Available in 5-13





Boot Features:

- VW53 - CSA Class#1 steel toe and plate
- NBR rubber boot with polyester lining
- Waterproof rubber bellows behind laces
- Self cleaning lug sole
- Reinforced heel and instep
- Used for construction, road work, farm work and forestry

VW53 Available in 7-13



WORK BOOT



VW53

FORESTER

Boot Features:

- NBR rubber boot with polyester lining
- Waterproof rubber bellows behind laces
- Reinforced heel and instep
- Caulked sole
- VW57 - CSA Class#1 steel toe cap
- VW56 - Soft toe
- Used for forestry, surveying and roofing

VW56 Available in 6-13 (VW57 in 5 -13)



VW57



VW56



MARINER



VW26

Boot Features:

- NBR rubber 16" boot with polyester lining
- Rubber, slip resistant 'Razor Cut' sole
- Metatarsal & heel protection rubber layers
- Cut-off line to make boot shorter
- Removable orthopedic designed insole
- 3 lace rear bellows
- Unisex sizing - women's fit two sizes up
- Non marking soles

Available in 3-13

MARINER KADETT



VW24

Boot Features:

- NBR rubber 10" boot with polyester lining
- Rubber, slip resistant deck sole
- Removable orthopedic designed insole
- Unisex sizing - women's fit two sizes up
- Non marking soles

Available in 3-13

ICE STUD ADD-ONS



IS

Ice Stud Features:

- 35 Studs per poly bag
- Applicator included

RADIANTEX BOOT LINER



VF21

Boot Liner Features:

- Designed to fit all Viking hand crafted rubber boots
- Polypropylene and wool blend with a RADIANTEX layer for maximum warmth (up to -30C°)
- The RADIANTEX metallized membrane acts as a thermal reflector and moisture barrier keeping body heat in and allowing perspiration vapors to escape
- Front elastic holds lining in position
- Zig zag sewing for extra strength
- Vinyl heel protector for wear resistance
- Sole features outside seams for a comfortable fit



VIKING USA MARINE BOOTS

Fishing/Agriculture Boot Features:

- NBR rubber 16" boot with quick dry polyester lining
- Rubber, non-slip chevron deck sole with smooth edge non net catching design
- Tapered snug fit for extra ankle support
- Metatarsal and heel protective layers
- Steel shank for extra stability

Available in 4-16

FISHING / AGRICULTURE BOOT



VW29

GATOR 15" MARINE BOOT

Gator Boot Features:

- Insulated natural rubber boot
- Warm pile insulated lining good to - 4°F /- 15°C
- Rubber, non-slip chevron deck sole in non net catching design
- Steel shank for extra stability
- Adjustable belt collar to seal out water and snow
- Extra wide calves for easy entry
- Alaska tested for warmth and comfort

VW38 Available in 4-14

VW37 Available in 6-14



VW38

GATOR 13" MARINE BOOT



VW37

2012 RECREATIONAL INDUSTRIAL SAFETY

General Purpose / Coated & Supported Gloves

Viking Gloves (carded)

#63347 maxx-grip seamless blue rubber coated palm
 #63390 maxx-grip seamless black rubber coated palm
 Available size: small - x large



#63374 thermo maxx-grip black warm cotton knit
 #63382 thermo max-grip hi-viz green warm cotton knit
 #63386 thermo maxx grip hi-viz orange warm cotton knit
 Available size: small - x large

#63359 ultimate blue PVC double dipped heavy duty
 100% cotton lining
 machine washable
 Available size: med - x large



#VW24 Mariner Yacht Boot

10 inch nbr rubber upper
 Anti skid non marking sole
 Removable orthopedic insole
 navy/white foxing
 Great summer boat for
 men and women
 size 3 - 13



#VW37 Gator insulated marine boot

13 inch Insulated natural rubber boot
 Rubber nonslip non marking sole
 Warm pile insulated lining good - 4 degrees
 Brown black foxing
 Steel shank
 Adjustable beltcollar to seal out
 water
 Great fall - winter boot
 Size 6 - 14
 Also available
 #VW38 15 inch boot size 4-14



GENERAL PURPOSE COATED & SUPPORTED GLOVES



73347
Maxx-Grip Blue



73346
Maxx-Grip Orange



73349
Maxx-Grip Black



73373
Thermo
Mega-Grip Black

Thermo Maxx-Grip

- Textured rubber grip over seamless warm cotton knit
- Rubber palm for puncture, wear, and liquid protection
- Breathable stretch knit wrist and back for comfort
- Contour fit for excellent dexterity and gripping power
- Ideal for cold weather or padded glove applications
- Meets EN388 standard
- Size: S-XL
- 120/CASE



73379
Hi-Viz Fluorescent
Orange



73378
Hi-Viz Neon
Green



GENERAL PURPOSE COATED & SUPPORTED GLOVES



73376
Nitri-Dex Black

73361
Nitri-Dex Green

Nitri-Dex:

- Nitrile palm dip on seamless nylon knit
- Superior grip in oily applications, flexible, comfortable, and breathable
- Excellent for use in assembly and repair work in electric appliances, mechanical maintenance, engineering and construction work
- Meets EN388 standard
- Size: S - XL
- 120/CASE



73356
Ultimate Blue PVC

Ultimate Blue PVC:

- PVC coated, 100% cotton lining
- Highly durable, high dexterity, ergonomic shape for comfort
- Ultimate strength and protection for the toughest jobs
- Machine washable
- Excellent for use in outdoor home repairs, gardening, furniture refinishing and cleaning
- Size: M-XL
- 72/CASE



73380 & 73381
Dyneema

Viking Dyneema NBR Palm Coated Glove:

- Multi-purpose
- Cut resistant
- Good for steel / automobile , petro-chemicals, and jobs requiring metal / glass handling, precision / rough work.
- Non-slip coating
- Excellent for use in outdoor home repairs, gardening, furniture refinishing and cleaning
- Case pack 12, individually packed
- Size: 8-10
- 73380-Cut resistant 3
- 73381-Cut resistant 5

Compliance EN388		
Test/Property	73380 (CR3)	73381 (CR5)
Abrasion Resistance	4	4
Blade Cut Resistance	3	5
Tear Resistance	4	4
Puncture Resistance	4	4



DISPOSABLE GLOVES



34500
Poly Disposable

Poly "Food Safe" Disposables:

- Multi-purpose
- Latex free
- Light weight
- Fits either hand
- 20 dispensers of 500 gloves / case
Available in Size M-L



34900
Latex Disposable

Powder free Latex Disposables:

- Multi-purpose
- Light weight
- Fits either hand
- 10 dispensers of 100 gloves / case
Available in Size S-XL



34600
Nitrile Disposable

Powder free Nitrile Disposables:

- Multi-purpose
- Latex free
- Light weight
- 3x Stronger than Latex / Vinyl
- Fits either hand
- 10 dispensers of 100 gloves / case
Available in Size S-XL



01364-01367
Blue Vinyl "Food Safe"

Powder Free Vinyl Disposables:

- Latex Free - PVC contains no latex proteins. Safe from type 1 allergies
- Super soft for user comfort; stretchy, fatigue free
- Durable and tear resistant
- Excellent for use in Employee/Occupational health services, Non-surgical clinics, Infant services, Food handling, Public services and Kitchen work
- Sanitary activities, Light Duty cleaning, Office cleaning, Janitorial services
- 10 dispensers of 100 gloves/case
Available in Size S-XL



34800
White Vinyl

SPECIALTY GLOVES



34645

Nitrile:

- Excellent for chemical handling, printing and food processing work.
- Meets CFIA standard
- Thickness 12-18 mil
- Size: 7-11

Available in 144/case (12/poly bag)
34685 comes in 36/case (6/poly bag)

SKU#	Material	Thickness	Length	Description	Sizes	Case Pack
34645	Nitrile	11Mil	13"	Diamond Pattern, Unlined	8-10	12/poly bag , 144/case, in bulk
34680	Nitrile	15Mil	12"	Diamond Pattern, Unlined	8-11	12/poly bag , 144/case, in bulk
34675	Nitrile	15Mil	12"	Sand Smooth, Flocklined	8-10	12/poly bag , 144/case, in bulk
34685	Nitrile	22Mil	18"	Diamond Pattern, Unlined	8-11	6/poly bag , 36/case, in bulk



34712

Neoprene:

- Excellent for chemical handling, heavy industries
- Meets CFIA standard
- Thickness 27 mil
- Size: 8-10

Available in 144/case (12/poly bag)

SKU#	Material	Thickness	Length	Description	Sizes	Case Pack
34712	Neoprene	27Mil	12"	Diamond Pattern, Unlined	8-10	12/poly bag , 144/case, in bulk



150
Orange



155
Black

Heavy Duty:

- Excellent for chemical handling, agriculture
- Cotton flocklining absorbs perspiration
- Beaded cuff prevents droplet flowing beyond the glove
- Thickness 27 or 39 mil (34718)
- Size: 8-10

Available in 144/case (12/poly bag)
34718 comes in 36/case (6/poly bag)

SKU#	Material	Thickness	Length	Description	Sizes	Case Pack
150-Orange	HD Rubber	27Mil	13"	Diamond Pattern, Unlined	8-11	12/poly bag , 144/case, in bulk
155-Black	HD Rubber	27Mil	13"	Diamond Pattern, Unlined	8-11	12/poly bag , 144/case, in bulk
34718 -Black	HD Rubber	39Mil	18"	Diamond Pattern, Unlined	8-10	6/poly bag , 36/case, in bulk



NOVAX DIELECTRIC SAFETY GLOVES

Glove Features:

- Meets ANSI/ASTM D120 Standard & NFPA 70E for type 1 allergies
- Rubber formulation and improved hand-shape combines improved dielectric protection with increased flexibility, strength and durability
- Contoured shape reduces hand fatigue and cramps
- Rolled and reinforced cuffs increase durability and ease-of-use
- Excellent for use around Electrical Hazards & Arc Flash protection
- Available in both Single Color – Orange and Bi-Color – Black / Orange
- All NOVAX Glove Kits with bag, rubber glove, and glove protector included: Tested, Certified, and Ready to Use
- Class 00, 0, 1, 2



1470P
Viking NOVAX Dielectric
Gloves and Bag

Available in Size 8-12

NOVAX Glove Protector

Item#	Protector Glove#	Class	Length	Size Range
145-0-11	145	0	11"	8/9,10/11
146-2-13.5	146	2	13.5"	8/9,10/11



148
Black/Orange

Bi-Colour Dielectric Glove

Item#	Glove#	Class	Length	Size Range
148-0-11	148	0	11"	8-11
148-1-14	148	1	14"	8-11
148-2-14	148	2	14"	8-11



147
Orange

Orange Dielectric Glove

Item#	Glove#	Class	Length	Size Range
147-00-11	147	00	11"	8-11
147-0-11	147	0	11"	8-11
147-1-14	147	1	14"	8-11
147-2-14	147	2	14"	8-11

SIZE CHART



"Brave The Elements"®

Adult Outerwear Sizing

Men's Size	XXS	XS	S	M	L	XL	XXL	XXXL	XXXXL
CHEST IN/CM	31/79	34/86.5	37/94	40/101.5	43/109	47/119.5	51/129.5	55/140	58/147
WAIST IN/CM	24/61	27/69	30/76	33/84	36/91.5	39/99	42/106.5	45/114	48/122
HIPS IN/CM	31/79	34/86.5	37/94	40/101.5	43/109	46/117	49/124.5	52/132	55/140
ARMS IN/CM	31/79	32/81.5	37/84	34/86.5	35/89	36/91.5	37/94	38/96	39/99
INSEAM IN/CM	30/76	30.5/77.5	31/79	31.5/80	32/81.5	32.5/82.5	33/84	33.5/85	34/86
NECK IN/CM	13.5/34	14/35.6	14.5/37	15.5/39.5	16/40.5	17/43	17.5/44.5	18/46	18.5/47

Women's Size	XS	S	M	L	XL	XXL
CHEST IN/CM	32/81.5	34/86.5	36/91.5	39/99	42/106.5	45/114
WAIST IN/CM	24/61	26/66	28/71	31/79	34/86.5	37/94
HIPS IN/CM	35/89	37/94	39/101.5	42/112	45/122	48/122
ARMS IN/CM	29/74	30/76	31/79	32/81.5	33/84	34/86
INSEAM IN/CM	27/69	28/71	29/73.5	30/76	31/79	32/81.5

Boot Sizing

Size/US Canada		Size/Euro
Men	Women	
2	4	34
3	5	35
4	6	36
5	7	37
6	8	38
7	9	39
8	10	41

Size/US Canada		Size/Euro
Men	Women	
9	11	42
10	12	43
11	13	44
12	14	45
13	15	46
14	16	47
15	17	48

Glove Sizing

SKU#	Material	Thickness	Length	Description	Sizes	Case Pack
34645	Nitrile	11Mil	13"	Diamond Pattern, Unlined	8-10	12/poly bag , 144/case, in bulk
34680	Nitrile	15Mil	12"	Diamond Pattern, Unlined	8-11	12/poly bag , 144/case, in bulk
34675	Nitrile	15Mil	12"	Sand Smooth, Flocklined	8-10	12/poly bag , 144/case, in bulk
34685	Nitrile	22Mil	18"	Diamond Pattern, Unlined	8-11	6/poly bag, 36/case, in bulk

SKU#	Material	Thickness	Length	Description	Sizes	Case Pack
34712	Neoprene	27Mil	12"	Diamond Pattern, Unlined	8-10	12/poly bag , 144/case, in bulk

SKU#	Material	Thickness	Length	Description	Sizes	Case Pack
150-Orange	HD Rubber	27Mil	13"	Diamond Pattern, Unlined	8-11	12/poly bag , 144/case, in bulk
155-Black	HD Rubber	27Mil	13"	Diamond Pattern, Unlined	8-11	12/poly bag , 144/case, in bulk
34718	HD Rubber	39Mil	18"	Diamond Pattern, Unlined	8-10	6/poly bag, 36/case, in bulk

Seamless Knit Glove Sizing

Alpha	Numeric
S	7
M	8
L	9
XL	10

SAFETY VEST AND JACKETS BACK FORMAT

CANADA

USA

CSA Z96-02
Class 2 Level 2



Back View

JACKET
ANSI/ISEA
107-2004
Class 3 Level 2

VESTS
ANSI/ISEA
107-2004
Class 2 Level 2



Back View

SAFETY PANTS FORMAT

CANADA/USA

CSA
ANSI/ISEA
Class E

